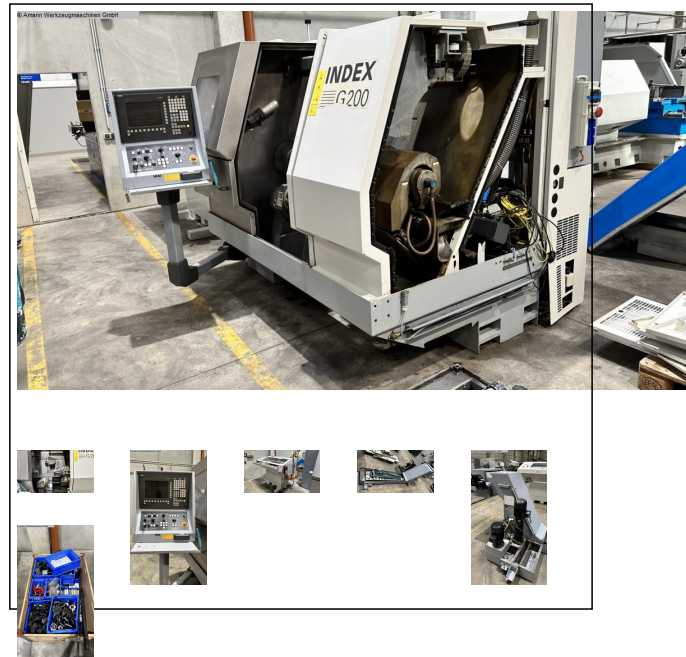


MACHINE-DATA

Machinetype	: CNC Turning- and Milling Center
Make	: INDEX
Type	: G200
Year	: 2007
Control type	: CNC
Control	: C200-4D INDEX
Storage location	: warehouse
Origin	: Deutschland
Delivery time	: on request
Quotation	: EXW
Price	: on request



TECHNICAL DATA

turning diameter	200 mm
turning length	400 mm
control	C200-4D INDEX
spindle passage	42 mm
Main spindle	7.000 1/min
counter-spindle	7.000 1/min
spindle diameter in front bearing	85 mm
clamping chuck diameter	140/160 mm
Turret 1	14 tools VDI 25
Turret 2	14 tools VDI 25
total power requirement	38 kW
weight of the machine ca.	6,5 t
dimensions of the machine ca.	7,1 x 2,35 x 2,2 m

TECHNICAL DESCRIPTION

Main (S3) and counter spindle (S4) with tailstock function
hydraulic clamping cylinders in the main and counter spindle
S3 spindle 42mm/13kW/7000 rpm
S4 spindle 42mm/13kW/7000 rpm (electric shaft)
S1;S2;S3;S4 as C axis
2 tool breakage sensors
Turret 1 (X1;Y;Z1) with 14 stations / driven / VDI25
Turret 2 (X2;Z2) with 14 stations / powered / VDI25
Z4 axis counter spindle
Z5 axis portal removal device
Index conveyor belt 1

Transmit / Tracyl in CH1/CH2

Hainbuch collet system

UNIMAG interface

Short bar loader Breuning IRCO RBK 10012 built in 2007

chip conveyor

Coolant device

VIDEO-LINKS

Video No.1 : <https://www.youtube.com/embed/t8OlqGMxwNs>

WEB-LINK

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1006-17898>

MACHINE PICTURES

